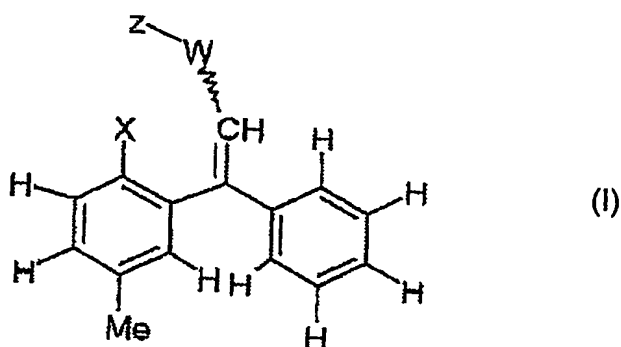


CLAIMS

1. A method of preparing an enantiomerically enriched compound of formula (II), characterized in that it comprises the enantioselective hydrogenation of a compound of general formula (I):



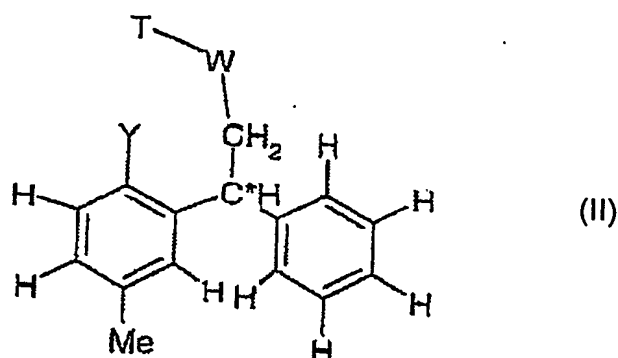
where

W is a CH₂ group or a C=O group;

X is a hydroxy, C₁-C₆ alkoxy, benzyloxy, C₁-C₆ acyloxy, O-tetrahydropyranyl, O-tetrahydrofuryl group, a group O⁻M⁺ in which M⁺ is a cation of an alkali metal or a cation N⁺R₁R₂R₃ where R₁, R₂ and R₃, which may be identical or different, are a C₁-C₈ alkyl, C₃-C₈ cycloalkyl or benzyl group;

Z, when W is CH₂, is a hydroxy group whereas, when W is C=O, it is a hydroxy, C₁-C₆ alkoxy, benzyloxy or N(C₃H₇)₂ group, a group O⁻M⁺ in which M⁺ is a cation of an alkali metal or a cation N⁺R₁R₂R₃ where R₁, R₂ and R₃, which may be identical or different, are a C₁-C₈ alkyl, C₃-C₈ cycloalkyl or benzyl group; to give a compound of general formula (II):

- 15 -



where

W has the meanings indicated above;

Y has the same meanings indicated above for X;

5 T has the same meanings indicated above for Z; or
when W is C=O

Y and T, together, are an oxygen atom; and

C* indicates the enantiomerically enriched chiral carbon atom;
in the presence of a catalyst or its suitable precursor based on
10 Rh, Ru or Ir, having an oxidation state of 0, +1 or +2, and
containing at least one enantiomerically enriched chiral ligand.

2. A method according to claim 1, characterized in that the
compound of formula (II) in which Y, W and T are not OH, CH₂
and N(iC₃H₇)₂, respectively, is converted to tolterodine
15 enantiomerically enriched in the desired enantiomer.

3. A method according to claim 1 or 2, characterized in that it is
carried out in homogeneous phase or in multiphase conditions.

4. A method according to any one of the preceding claims from 1 to
3, characterized in that the catalyst and its precursor are used as
20 they are or immobilized on a suitable inorganic or organic
support.

5. A method according to claim 4, characterized in that the support
is selected from the group comprising silica,

heteropolyacids/silica, heteropolyacids/alumina, zeolites, and resins containing sulphonic and phosphonic groups.

6. A method according to any one of the preceding claims from 1 to 5, characterized in that the molar ratio between the catalyst, or its precursor, and the compound of formula (I) is between 1/10 and 1/30 000.
7. A method according to claim 6, characterized in that the said ratio is between 1/10 and 1/10 000.
8. A method according to claim 6, characterized in that the said ratio is between 1/100 and 1/5000.
9. A method according to any one of the preceding claims from 1 to 8, characterized in that the enantiomerically enriched chiral ligand is selected from the group comprising mono- and diphosphinic, mono- and diphosphitic, mono- and diaminophosphinic ligands, such as the ligands containing a monophosphinic group and a C₁-C₆ alkoxy, benzyloxy, oxazoline, pyrrolidine or piperidine group, a group NR₁R₂, where R₁ and R₂, which may be identical or different, are a C₁-C₈ alkyl, C₃-C₈ cycloalkyl or benzyl group, a group NHCOR₃ or NHSO₂R₃ where R₃ is a C₁-C₈ alkyl, phenyl or tolyl group.
10. A method according to any one of the preceding claims from 1 to 9, characterized in that, if necessary, the valence state of the metal of the catalyst is supplemented with at least one ancillary co-ligand.
11. A method according to any one of the preceding claims from 1 to 10, characterized in that the catalyst is selected from the group comprising Ru(TMBTP)(OCOCF₃)₂; Ru(TMBTP)(p.cymene)I₂; Ru(TMBTP)(p.cymene)Cl₂; Ru(BINAP)(OCOCF₃)₂; Rh(COD)(Chiraphos)ClO₄; Rh(NBD)(Chiraphos)ClO₄; where TMBTP denotes

2,2',5,5'tetramethyl,3,3'bis(diphenylphosphine),4,4'bithiophene, BINAP denotes 2,2'bis(diphenylphosphine)1,1'binaphthyl, Chiraphos denotes 2,3 bis(diphenylphosphine)butane, COD denotes cyclooctadiene, and NBD denotes norbornadiene.

- 5 12. A method according to any one of the preceding claims from 1 to 11, characterized in that the enantioselective hydrogenation is carried out at a pressure of 1-100 bar.
13. A method according to claim 12, characterized in that the said pressure is 1-20 bar.
- 10 14. A method according to any one of the preceding claims from 1 to 13, characterized in that the enantioselective hydrogenation is carried out at a temperature of 20-100°C.
15. A method according to claim 14, characterized in that the said temperature is 20-60°C.
- 15 16. A method according to any one of the preceding claims from 1 to 15, characterized in that enantioselective hydrogenation is carried out in the presence of a solvent or a solvent mixture.
17. A method according to claim 16, characterized in that the solvent is selected from the group comprising C₁-C₄ alcohols, tetrahydrofuran, methylene chloride, C₁-C₄ alkyl aromatics, C₆-C₁₀ alkanes and their mixtures with water.
- 20 18. A method according to any one of the preceding claims from 1 to 17, characterized in that in the compound of formula (I)
W is a C=O group;
25 X is OH or O⁻M⁺ in which M⁺ has the meanings already indicated above;
Z is OH, N(C₃H₇)₂ or O⁻M⁺ in which M⁺ has the meanings already indicated above.
- 30 19. A method according to any one of the preceding claims from 1 to 18, characterized in that in the compound of formula (II)

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W is a CH_2 or C=O group;

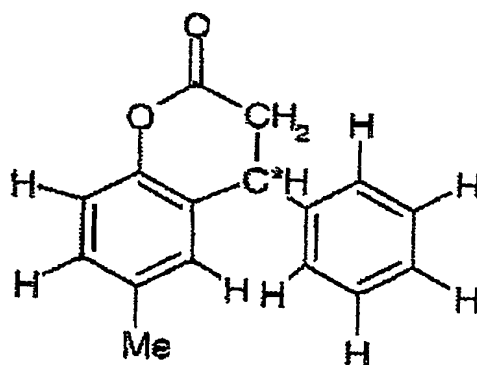
Y is OH or O^-M^+ in which M^+ has the meanings already indicated above;

T is OH, $\text{N}(\text{iC}_3\text{H}_7)_2$ or O^-M^+ in which M^+ has the meanings already indicated above.

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20. A method according to claim 19, characterized in that Y and T, together, represent an oxygen atom of the lactone of formula (IIA)

IIA)



(II A)

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